

可转位铣削刀片牌号一览表

| 工件材料         | ISO 使用代号 | 涂层      |         | 金属陶瓷    | 硬质合金   | 超硬材料    |
|--------------|----------|---------|---------|---------|--------|---------|
|              |          | CVD     | PVD     |         |        |         |
| P<br>钢       | P01      |         |         |         |        |         |
|              | P10      |         | HBG2020 | HNG1510 |        |         |
|              | P20      | HBC3010 |         |         |        |         |
|              | P30      | HBM2510 |         |         |        |         |
|              | P40      | HBM3510 | HBG3020 |         | HC30S  |         |
| M<br>不锈钢     | M01      |         |         |         |        |         |
|              | M10      | HBM2510 | HBM2530 | HNG1510 |        |         |
|              | M20      |         | HBM2530 | HNG1510 |        |         |
|              | M30      | HBM3510 | HBM2530 |         | HC30S  |         |
|              | M40      |         | HBM3020 |         |        |         |
| K<br>铸铁      | K01      |         |         |         |        | HCB0110 |
|              | K10      | HBD1520 | HJ200   | HNG1510 | HD0510 |         |
|              | K20      | HBD2520 | HJ200   | HNG1510 | HD2010 |         |
|              | K30      |         | HJ200   | HNG1510 |        |         |
|              | K40      |         |         |         |        |         |
| N<br>有色金属    | N01      |         |         |         |        |         |
|              | N10      |         |         |         | HD1010 | HCD0110 |
|              | N20      |         |         |         | HD2010 |         |
|              | N30      |         |         |         |        |         |
| S<br>耐热优质合金钢 | S01      |         |         |         |        |         |
|              | S10      |         | HBM2530 |         |        |         |
|              | S20      |         |         |         |        |         |
|              | S30      |         |         |         |        |         |
| H<br>淬硬材料    | H01      |         |         |         |        | HCB0120 |
|              | H10      |         |         |         |        |         |
|              | H20      |         |         |         |        |         |
|              | H30      |         |         |         |        |         |

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